Page 132 you know, if you're taking the truck off road for the majority of the time. I think there's a different 3 4 warranty for that. Q. Right. I'm not talking, I'm talking isn't 5 there an expectation that an on-road truck may occasionally go off road and that shouldn't 7 8 destroy the engine, correct? A. Yeah. Yeah. Like you said, you're 9 driving in your field tanker and you go off 10 road to deliver right where you're delivering 11 12 at. 13 Q. Yeah. A. No, that should not have an adverse 15 effect. Q. Are trucks of the type used by Trans-Spec 16 17 custom designed? MR. GRUNERT: Object to the form. 18 19 THE WITNESS: I don't know. I don't know all of Sterling's product line, and if that's considered custom or if that's 21 22 standard. 23 BY MR. SAMITO:



09/21/2005 Richard E. Bowes

6

7

Page 170 Q. What's the fix for the problem? 1 2 MR. GRUNERT: Same objection. BY MR. SAMITO: 3 Q. Does Caterpillar have a fix for the 4 5 problem? MR. GRUNERT: Object to the form. 6

7 Truck Services' problem?

MR. SAMITO: For the problems 8 with the flywheel houses. 9

MR. GRUNERT: Well, I object to 10 the form. You have not established that there 11

is a problem with the flywheel housings. 12

13 BY MR. SAMITO:

Q. Why was the 6SIGMA team formed? 14

15 A. To investigate complaints on the flywheel

Q. Is the 6SIGMA team formed for every time 17

there's a complaint on any engine part? 18

A. Lots of times it is. 19

Q. So if a single complaint comes in a 6SIGMA 20

team will be formed? 21

22 A. Not a single complaint.

Q. How, what triggers it? What is your 23

1 BY MR. SAMITO:

> 2 O. What was the fix for the trucks that were

Page 172

Page 173

having problems or failures with the flywheel 3

housings and the flywheel housing bolts? 4 5

A. Sav again.

MR. GRUNERT: In addition to the ones he's told you about? The Oshkosh ones?

MR. SAMITO: In general. In 8

9 general. All, all, all of the, all of the

trucks that the 6SIGMA team looked at. 10 Mr. Bowes testified that he, the 11

6SIGMA team didn't come up with a fix for 12

Trans-Spec's problems and broadened out to look 13 at other flywheel housing failures and flywheel

14 house bolt failures, and what I'm asking is, 15

what was its conclusion, what was the fix for 16

C12 flywheel housing and flywheel house bolt 17

18 failures.

23

1

14

15

19 MR. GRUNERT: The problem with the question is that it is assuming that there 20 are repetitive C12 flywheel housing failures on 21

trucks other than Truck Service's trucks. 22

That is to say that there is a

Page 171

- 1 cutoff?
- 2 A. Three failures.
- Q. Three failures? And in this case how many 3
- failures before the 6SIGMA team was triggered? 4
- A. At the time that we formed the team there 5
- was probably a hundred failures. 6
- 7 O. Did the 6SIGMA team focus just on
- Trans-Spec's trucks or on C12 flywheels in 8
- 9 general?
- A. We --10
- O. Or were there two teams? 11
- A. No. We started the team based on 12
- Trans-Spec's complaints and then we broadened 13
- it to see if there was a bigger problem. 14
- Q. So when you first looked at Trans-Spec's 15
- problems, what was the permanent fix for 16
- 17 Trans-Spec's problems?
- A. We could not find the root cause. 18
- Q. How about for the broader, when you 19
- broadened out what was the permanent fix that 20
- the team came up with? 21
- MR. GRUNERT: Object to the form. 22
- There was no need for a permanent fix. 23

problem that needs to be fixed.

MR. SAMITO: It's not assuming 2 that. It's saying in general what did the 3

4 6SIGMA team find as its final conclusion.

What did it say should be done to 5 prevent further problems, whether it's a 6

flywheel house that was perfectly fine or 7

whether it's one that has had multiple 8

failures; what was the final solution. 9

MR. GRUNERT: Again, I object to 10 11 the form. The question is unanswerable in that 12 form.

13 But if you, if you understand

what he's asking and if you can formulate an answer to that question, go ahead and do so.

THE WITNESS: The team looked at 16

the failures across, you know, all of our 17 18

110,000 engines and our approach was to look

at, narrow it down to particular OEM's as 19

having a problem worse than others. 20

21 So the focus of our

investigation, not having unlimited resources, 22

23 was to look at that particular OEM and try to

### Richard E. Bowes

Page 174 understand why they were having these failures. And the investigation was ongoing 2 3 when litigation came in and we were halted in 4 doing so. 5 BY MR. SAMITO: Q. What OEMs were having problems? A. Sterling was having a failure rate higher 7 8 than the rest of the OEMs as well as Oshkosh 9 for the earlier, earlier description that I talked about. 10 11 Q. What about other OEMs? A. Other OEMs had failures, but not nearly to 12 13 the extent that Sterling did. 14 Q. Did Freight Liner have failures? 15 A. Yes. O. Did International have failures? 16 A. Yes. 17 O. Did Kenworth have failures? 18 A. Yes. 19 Q. Did Peterbilt have failures? 20 21 A. Yes. 22 Q. Was it the same problem across the board? 23 In other words, were the failures in all the Page 175 1 different OEMs being caused by the same 2 problem? 3 A. I don't know that. We did not investigate 4 each of the OEMs. 5 Q. What, what was causing the failures? A. I don't know. 6 7 Q. Has the team ever found a root cause? 8 A. The team that was looking at this 9 particular issue did not, but as I mentioned before in prior instances we had determined. 10 Q. How about with the Sterling's? Was there 11 12 a root cause with Sterling's? 13 A. I don't know what the root cause is. 14 MR. SAMITO: You want to go off 15 the record for a second? (Discussion off the record.) 16 17 THE WITNESS: Okay. 18 (Exhibit No. 15 marked for 19 identification.) 20 BY MR. SAMITO: Q. Exhibit 15 is Bates number S001370. It's 21 22 an e-mail from Brad Boden dated November 24th, 23 2003.

09/21/2005

Page 208 Q. What if, what if they were still within warranty and correct, in 500,000 miles or five

years would flywheel houses and flywheel house bolt failures been something covered under that

5 warranty?

2

A. The extended service?

Q. Yeah. The extended service coverage. 7

Five years, 500,000 miles.

A. Yeah. I think the, it does cover the 9

10 flywheel houses. ESC coverage.

Q. So you just assumed that it was past, it 11 12

was outside of that ESC coverage, the five 13

years, 500,000 miles, which is why Trans-Spec

was buying these with their own money? 14 15

A. Yeah. I don't know if that's what I 16

thought at that time or not. I'm just reading

it now that I could have, I could have thought 17 18

19 Q. And in the second paragraph there it

mentions the idea of seeing about a, it implies 20 21

some sort of deal with Sterling, right? 22

Some kind of restitution for the 23

repairs from Sterling to Trans-Spec and hoping

Page 207

authority to call these parts back under the 1 standard warranty parts return system. 2 3

Did it help you remember if you learned anything regarding Caterpillar not reimbursing Trans-Spec for flywheel house or flywheel house bolt failures?

6 A. All, I think, yeah. At the time we read 7

4 5

that it was out of warranty so it was, repairs 8

were being done at the customer's expense. 9

Q. You thought this time that they were out 10 11 of warranty?

A. I could have easily read it that way. I 12

guess I don't know if I knew at the time. 13

Q. Is this the type of thing that you assumed 14

would have been covered by warranty? 15

A. Well, we knew the engines were a little 16

bit older engines and, you know, when this went 17

out in 2004 they would have been four or five 18 19 years old.

20 Standard warranty is two years.

So I guess I would imply by reading that that 21

they were just out of warranty and that's why 22

23 he had to pay for them on his own.

# CATERPILLAR

Customer Signature

# ON-HIGHWAY VEHICL

Date .\* : 1 - '/ .\* /-

# ON-HIGHWAY VEHICLE ENGINE EXTENDED SERVICE COVERAGE

Registration Certificate For Units Operating in The U.S.A. And Canada

For Mid-Hange and Heavy Duty On-Highw	ay Truck, School Bus, Recreational Veh	icle,
PRESS HARD (Program Effective YOU ARE MAKING 3 COPIES	scue Engine Applications e Date May 1, 1998)	
CUSTOMER NAME	SELLING DEALER NAME	SELLING
17, 2, U, C, E, 1, 5, 5, 12, 16, 16, 16, 11, 11, 11	MININIOIFIEIMIAIN,	DEALER CODE
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STATE/PROVINCE ZIP/POSTAL CODE	STATE/PROVINCE ZIP/POSTAL CODE	
PHONE NUMBER	CAT DEALER NAME	CAT DLR. CODE
TYPE OF REGISTRATION  New Registration  Transfer Ownership  Upgrade Coverage  Warranty Replacement Engine  Replacement Engine S/N	APPLICATION On-Highway Truck School Bus Recreational Vehicle	×
Start Delivery MM/DD/YYY Miles (km) 66 Date 0/1/\$ 12000	Crash Rescue Other	
Transfer MM/DD/YYYY Miles (km): 4/1/7#9800 Date		CARDOZA
Engine S/N 121K151271719111 Engine Model 16-1/12	38 0/ HP (21 1 5	EXHIBIT NO. 2A
* * * * * * * * * * * * * * * * * * * *	TIE. 2. 2. 1 VII F. 1 1 1 1 1 1 1	1 LYONS   31 105"
Vehicle Model : 1 : 1 T. 9. 5010.	•	
COVERAGE (Reference On-Highway Vehicle Engine Price Ma	atrix for Model/Coverage Availability)	
ESC I	SEE ATTACHED NO	0271-WNIT 2013
Coverage Months Coverage Miles	COVERAGE Hours D	eductible - 2 -
COVERAGE FEES IMPORTANT!!		
ESC FEE \$//50 Please ensure you are BRAKESAVER FEE \$ Engine Price Matrix.	e using the latest version of the On-Hi	ghway Vehicle
ADMIN. FEE \$LATE FEE \$		EXHIBIT
TOTAL FEE \$ 1/50 - TECT 43729	े अंतुवा विकास	E
I hereby certify that I have read and understand the terms and conditions checked above, and as specified on the back of this Registration Certificate.	I hereby certify that the engine serial number indicat coverage as specified on this Registration Certificate and the dealer's responsibilities as specified on the back of the Certificate.	
Date 2 119 100	Asses Committee	Polo 4 11 174 474

Authorized Dealer Representative

### RODUCTION

illar's Extended Service Coverage for On-Highway Vehicle Engine Service Contract, herein referred to as "service of", for new vehicles powered with Catespillar engines is an important part of Catespillar's continuing effort to provide for Vehicle Engine Owners with superior value and product support. This service contract provides the Owner assurance superpected repair costs for covered component failures due to defects in materials or workmanship under normal use.

### MS AND CONDITIONS

vice contract is available for new vehicles powered with Caterpillar Mid-Range and Heavy Duty On-Highway Vehicle , herein referred to as "new vehicle(s)". This service contract is only available for use within the contractal boundaries nited States and Canada.

ner should purchase this service contract on the original delivery date of the new vehicle at a Catenpillar authorized dealer detect to as "authorized dealer". The applicable start mileage and date must be recorded on this Service Contract,

rice contract mins concurrently with the Caterpillar On-Highway Vehicle Engine Warranty and provides full components r soverage for covered components failures due to defects in Caterpillar materials or workmanship under normal use. no of this contract will occur when the time or mileage from the original delivery date exceeds the coverages as on this Service Contract.

concens listed below are covered under these programs except the applicable exclusions listed under 1. Exclusions & Limitations:

# RANGE EXTENDED SERVICE COVERAGE (ESC II)

x Mid-Range is available in two different deductibles:

l Caterpillar will pay 100% of the components and labor charges for covered failures, with no deductible charges.

2, Caterpillar will pay 100% of the components and labor charges for covered failures, less a \$500 deducable charge per

wing components are covered under the Mid-Range ESC II; exhaust manifolds, study, & gaskets, inlet air heater & the manifolds, cylinder head casting exhaustinjustor sleeves, cylinder head bolts, cylinder head gastiets, freeze plog. exhaust valves, valve spring, insert guide, rotocoil, & retainer, valve mechanism (including rocter arm, bracket lowels, adjusting screws, max, shaft, & push tubes), valve cover & base, caushaft, caushaft bearings, caushaft litter lowes, adjusting arrews, note, shaft, & push tubes), valve cover & base, camshaft, camshaft bearings, camshaft uner (followers clips), front covers & plates, front cover gaskets, front g cranue, engine speed, & rack position), throuble position/petal seasor, speed timing seasor.

# Y-DUTY EXTENDED SERVICE COVERAGE (ESC I)

ar will pay 100% of the components and labor charges for covered failures, with no deductible charges.

ving components are covered under the Heavy-Duty ESC I: intake manifolds, cylinder head casting, exhaust/injector funder head bolts, cylinder head gastets, force plug, spacer plate (block & head), spacer plate gastet, intake & lives, valve spring, insert guide, notocoil, & retainer, valve mechanism (including rocker arm, brackets, bridges, ligating saxwas, mets, shaft, & push mbes), camshaft, camshaft bearings, camshaft lifter assembly (including lockers) clips), front cover gears & power steering gear, flywheel housing, common the control of the cover gears & power steering gear, flywheel housing, common and the control of the cover gears & power steering crankshaft, and main & cover gears & power steering crankshaft, and main & cover gears & government of the cover gears & power steering crankshaft, and main & cover gears & government of the cover gears & government of the cover gears & government of the covernment I cape, trons covers at prace, from cover gasacus, from cover gents at power sucring gent, my made incoming onesing gasket, cylinder block easing, spacer block (3176), freeze plug, crankshaft casting, crankshaft - nod, main, & page, connecting rod assembly & bushing, pisson (wrist piu, etainer clip, & pisson rings), oil jet inbe, cylinder liner, nor seaks, cylinder liner filler band, main bearing cap bolt, field injection pump mounting seal, himing gears, oil pump, housing, thermostat housing cover, water pump housing, control module (ECM).

# Y-DUTY EXTENDED SERVICE COVERAGE (ESC ID

neuts listed under Heavy-Duty Extended Service Coverage I are covered plus the following:

nifold studs and gaskets, inlet air heater relay, valve cover and base, fuel injection pumps and governor, fuel ratio d lines, timing advance, oil pan, oil cooler core, oil filter base, water manifold, and shut-off soleroid.

# A-DUTY EXTENDED SERVICE COVERAGE (ESC Plus)

will pay 100% of the components and labor charges for covered failures, with no deductible charges.

nents listed under Heavy-Duty Extended Service Coverage I and Heavy-Duty Extended Service Coverage II are is the following: control module (ECM), vibration damper, and speed buffer, seasors (boost pressure, a r temp, oil pressure, coolant temperature, rack & timing, fuel temperature, engine speed, & rack position), throute tal sensor, speed timing sensor.

of this Service Contract will occur when the time, miles, or hours, whichever occurs first, from the original delivery ragine exceeds the coverage limits as specified on this Registration Certificate.

# EPULLAR'S RESPONSIBILITIES

during approach working hours at a place of business of an authorized dealer, will pay 100% of the components and a during pay, applicable deductible, for the repair of covered component failures during the coverage period when these is interested or workmanship under normal use.

will provide (at Caterpillar's choice) either new, remanufactured or repaired components when replacing or repairing components, which fail due to defects in materials or workmanship under normal use. Further, Caterpillar will also ponents and labor charges for any engine component which is rendered unserviceable by the failure of a covered

will restore the engine to at operating condition prior to failure by repairing/replacing only the defective components sections to remove the effective components. Other parts removed in of the sepair will be reinstalled as is, unless the Owner authorizes the additional expense to sepair or replace.

rill also pay the reasonable costs of any expendables or consumables, including but not limited in tube oil, filter ses, we-belts, earliers and wate which are made assurable or a made in the constant of the

### V. OWNER'S RESPONSIBILITIES

Document 79-3

Die Owner tall operate and manates in entitie streeting in the property of the

The Owner is responsible for all costs not covered by this service contact is preciped in Section VI, Exclusion and Licenses

# YL EXCLUSIONS & LIMITATIONS

This service contract does not cover component billiones caused by:

- dealer workmanship on subsequent repairs and dealer workmanship on repairs made to non-covered components.
- non-covered components (including bolts, clamps, and other fasteners that attach non-covered components to the engine).
- operator abuse, neglect, improper operation or accident.
- non-Catepillar attachments, accessories and parts (any cagine part that is not identified by a Caterialis discussive), including, but not finised to: engine compression and extends tracked this carboning to be attachment of the conditioning compressors; that her, this examples only convertions after the principle of the part of angle.
- as application or installation not approved by Caterpillar.
- normal wear our, including but not limited to oil consumption, chemical/mechanical erosion and/or leaking scale or gaskers.
- unauthorized repairs or adjustments, including but not limited to; improper fuel setting and valve lash adjustments.
- repairs or alterations made by an unauthorized dealer.
- brakesaver unless specified as option on contract.
- fuel transfer pump, feel priming pump, unit injectors and fuel noticles, thermostate statistical abstraction, his principles, as compressor, electronic connectors and wiring.
- · steel shims and cast iron block inserts.
- acts of God, war, vandalism, not, theft, explosion, and any other act of mature or man.
- lathere to follow maintenance procedures and scheduled component inspections/replacements as specified in the Campular Vehicle Engine Operation and Maintenance Management Guide.

- normal preventative maintenance and scheduled component inspections/replacements as defined in the Caterpillar Vehicle Engine Operation and Maintenance Management Guide, including but not limited to valve lash adjustments, inspections, Scheduled Oil Sampling and maintenance items such as lube oils, filters, belts and hoses.
- performance complaints, including but not limited to, any adjustments to fuel settings, PAR tests, or programming of the Electronic Control Module.
- rembusement for any travel or lowing, or overnight lodging or meals or communications expenses and any others, downline or downline-related expenses curgo damage or economic loss.
- · any and all taxes.
- parts shipping charges.

## VIL TRANSFER OF COVERAGE

The remaining coverage of this service contract may be transferred to subsequent owners during the coverage period at no extra charge, provided the new owner of the vehicle presents a copy of the current Rejistration Certificate to an authorized dealer within ten (10) days of the transfer of the vehicle tide. Remaining coverage cannot be transferred from a covered engine to a ming coverage cannot be transferred from a covered engine to a acc-covered engine.

### VIII. REFUNDS

Any and all service contract fees are non-refundable.

# IX DISCLAIMERS

CATERPILLAR'S RESPONSIBILITIES UNDER THIS SERVICE CONTRACT ARE LIMITED TO THE PROVISION OF MATERIALS AND LABOR AS SPECIFIED HEREPY

CATERPILLAR DISCLADAS ANY EXPRESS OR DAPLIED WARRANTIES IN CONNECTION HEREWITH, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

remedies (rider this service contract are limited to the provision of materials and LABOR AS SPECIFIED HEREIN

CATERPILLAR IS NOT RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

REPLACEMENT PARTS FURNISHED UNDER THE TERMS OF THIS SERVICE CONTRACT ARE COVERED UNDER THE APPLICABLE REPLACEMENT PARTS WARRANTY.

THIS SERVICE CONTRACT DOES NOT SUPERSEDE THE EMISSION WARRANTY FOR EMISSION-RELATED COMPONENTS

MISREPRESENTATION OF THE ENGINE'S ELIGIBILITY FOR COVERAGE, OR THE ACTUAL ACCUMU-LATED MILEAGE, HOURS, OR AGE SHALL RESULT IN CANCELLATION OF THIS SERVICE CONTRACT BY CATERPILLAR WITH NO REFUND. CATERPILLAR SHALL BE EXITTLED TO ALL OTHER REMEDIES.

# Caterpillar On-Highway Vehicle Engin **Extended Service Coverage**

For Multiple Unit Registrations Registration Form

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form is to be used as an addendum to On-Highway sific terms, conditions, and component coverages

### Clarissa Colmer

Page 14 1 group in the engine division only. 2 Q. Okay. And you replaced Mr. Warner? 3 A. Correct. Q. When did Caterpillar decide to stop reimbursing 4 for flywheel house and flywheel house bolt 5 repairs on Trans-Spec trucks? 6 A. From my discussions with the people I named 7 8 earlier, I'm of the understanding that it was mid 2003. Q. What is Caterpillar Extended Service Coverage 10 11 Plus? A. Extended Service Coverage Plus is a coverage 12 13 program that is a purchased program that covers 14 specific components for defects in Caterpillar material and workmanship for a specific amount 15 16 of time as noted on the contract. Q. What entity offered Trans-Spec the extended 17 18 service coverage? 19 A. Who offered them this extended service 20 coverage? Q. Yes. 21 A. I'm not sure if it was the Caterpillar -- I 22 23 don't -- I don't know exactly who offered it to

Page 52

1	A.	No, I did not.
2	Q.	You didn't do

4 5

6

do any research into that area to prepare for this 30(b)(6) deposition, did you?

MR. GRUNERT: No, because it was beyond

the scope of the notice.

BY MR. SAMITO:

- 7 Q. Do you know why Caterpillar decided to stop 8 reimbursing for flywheel housing and flywheel 9 housing bolts failures on Trans-Spec's C-12s?
- 10 A. In my discussion with Rob Smith and Brad 11 Bowdoin, I understand that they made the 12 decision that these repairs should no longer be 13 covered.
- Q. Why? 14
- A. Because they felt it was not a failure in CAT 15 16 material or workmanship, it was not a defect of 17 the Caterpillar material or workmanship.
- Q. Who did they consult with when they came to 18 19 that decision?
- A. I understand that that information was 20 21 communicated back to the CAT dealer.
- 22 Q. I'm asking who did they communicate with when 23 they made the decision? Did they speak with

- any Caterpillar engineers? Did they speak with a 6 Sigma team? Did they make this decision on 3 their own?
- A. I understood product health was involved, Brad Bowdoin. I do not know specifically who else 6 he worked with in making that determination.
  - Q. What were the communications that they had with **Brad Bowdoin?**
- 9 A. I understand that they reviewed the detail with 10 Brad, shared technical information with him, 11 shared the service history with him. 12
  - Q. Who is Brad Bowdoin?
- 13 A. At that time he was a product health -- product health engineer. I'm not specific on his job 14 title. 15
- 16 Q. Was he an engineer?
- 17 A. I do not know if engineer was in his title.
- 18 Q. Do you know if he even has an engineering 19 degree?
- 20 A. I do not know if he has an engineering degree.
- Q. Has he ever served as an engineer?
- A. I'm not exactly clear if he's an engineer or if 22 23 he did engineering functions. He was in

8

09/22/2005

r				
	Page 54			Page 56
1	product health.	ì		6 Sigma team for guidance on this issue?
2	Q. Are either of the two gentlemen who made the	2		Who are you referring to as anyone?
3	decision to stop reimbursing for Trams-Spec's	3	Q.	
4	problems, are either of them engineers?	4	A.	I'm not aware of anyone within the warranty
5	A. I do not know.	5		department who contacted the 6 Sigma team.
6	Q. Is there any documents that were looked at when	16		What what date are you
7	Caterpillar made this decision to stop	7	Q.	
8	reimbursing for Trans-Spec's	8		housing or flywheel housing bolt failures.
9	A. I am not aware of what documentation was	9	A.	I'm not aware of any direct conversation
10	provided between the district office and	10		regarding Trans-Spec and flywheel housing
11	product health.	11		failures and the 6 Sigma team.
12	Q. Did you ask in preparation for this Rule	12	Q.	Can you give me the positions of the two
13	30(b)(6) deposition?	13		gentlemen who decided to stop reimbursing for
14	A. I'm not I don't recall exactly if they	14		Trans-Spec's flywheel housing and flywheel
15	looked at iron, I do know they looked at repair	15		housing bolt failures?
16	history.	16	A.	Brad Bowdoin, he was in product health. I'm
17	Q. Was the decision to stop reimbursement for	17		not sure what his specific title was at the
18	Trans-Spec's flywheel housing and flywheel bolt	18		time.
19	failures on C-12 engine a specific decision as	19	Q.	And who was the other person?
20	to Trans-Spec or was it part of a larger	20	À.	I believe he was the primary person that was
21	Caterpillar policy on this issue?	21		involved. I do not know who else he'd involved
22	A. I understand from visiting with Brad Bowdoin	22		in making that decision other than the field
23	and Rob Smith that the conditions surrounding	23		rep was Rob Smith.
-				D 62
١,	Page 55 the units of Trans-Spec were such that they	,	$\circ$	Page 57 Where was Rob Smith located?
1	determined that it was not a CAT defect in	2	•	I'm not exactly sure which city he lived in at
3	material and workmanship.	3	11.	the time. He was the rep in the northeast at
1	Q. How did they come to that determination?	4		that time.
4	A. Through the discussion of the application the	5	$\circ$	Was he in the Connecticut office?
5	unit was in. I don't know all the details that	6		I do not know which office he was located in.
6		7	_	
7	were shared between them.	0	Q.	At that time he was the regional manager of the
8	Q. Did you	8 9	Α.	At that time he was the regional manager of the
	A Dut thou also looked at the bistory of the first			northeast district
9	A. But they also looked at the history of the C-12		$\mathbf{O}$	northeast district.
10	in general and that particular failure and	10		Was he involved in this decision as well?
10 11	in general and that particular failure and determined that this was not a problem.	10 11	À.	Was he involved in this decision as well? I understand he was involved.
10 11 12	in general and that particular failure and determined that this was not a problem.  Q. Was any engineer involved in making that	10 11 12	À. Q.	Was he involved in this decision as well? I understand he was involved. How was he involved?
10 11 12 13	in general and that particular failure and determined that this was not a problem.  Q. Was any engineer involved in making that determination?	10 11 12 13	À.	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon
10 11 12 13 14	<ul><li>in general and that particular failure and determined that this was not a problem.</li><li>Q. Was any engineer involved in making that determination?</li><li>A. I cannot say. I do not know.</li></ul>	10 11 12 13 14	À. Q.	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon regarding the details of the matter. And
10 11 12 13 14 15	<ul><li>in general and that particular failure and determined that this was not a problem.</li><li>Q. Was any engineer involved in making that determination?</li><li>A. I cannot say. I do not know.</li><li>Q. Was any engineer report involved in making that</li></ul>	10 11 12 13 14 15	À. Q.	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon regarding the details of the matter. And confirmed with Louis that it was not a
10 11 12 13 14 15 16	<ul><li>in general and that particular failure and determined that this was not a problem.</li><li>Q. Was any engineer involved in making that determination?</li><li>A. I cannot say. I do not know.</li><li>Q. Was any engineer report involved in making that determination?</li></ul>	10 11 12 13 14 15 16	A. Q. A.	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon regarding the details of the matter. And confirmed with Louis that it was not a Caterpillar problem.
10 11 12 13 14 15 16 17	<ul> <li>in general and that particular failure and determined that this was not a problem.</li> <li>Q. Was any engineer involved in making that determination?</li> <li>A. I cannot say. I do not know.</li> <li>Q. Was any engineer report involved in making that determination?</li> <li>A. I do not know.</li> </ul>	10 11 12 13 14 15 16 17	A. Q. A.	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon regarding the details of the matter. And confirmed with Louis that it was not a Caterpillar problem. Who is Louis Vachon?
10 11 12 13 14 15 16 17 18	<ul> <li>in general and that particular failure and determined that this was not a problem.</li> <li>Q. Was any engineer involved in making that determination?</li> <li>A. I cannot say. I do not know.</li> <li>Q. Was any engineer report involved in making that determination?</li> <li>A. I do not know.</li> <li>Q. Was any 6 Sigma team involved in making that</li> </ul>	10 11 12 13 14 15 16 17 18	A. Q. A.	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon regarding the details of the matter. And confirmed with Louis that it was not a Caterpillar problem. Who is Louis Vachon? At that time he was the supervisor of the truck
10 11 12 13 14 15 16 17 18	<ul> <li>in general and that particular failure and determined that this was not a problem.</li> <li>Q. Was any engineer involved in making that determination?</li> <li>A. I cannot say. I do not know.</li> <li>Q. Was any engineer report involved in making that determination?</li> <li>A. I do not know.</li> <li>Q. Was any 6 Sigma team involved in making that determination?</li> </ul>	10 11 12 13 14 15 16 17 18	Q. A. Q. A.	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon regarding the details of the matter. And confirmed with Louis that it was not a Caterpillar problem. Who is Louis Vachon? At that time he was the supervisor of the truck engine call center.
10 11 12 13 14 15 16 17 18 19 20	<ul> <li>in general and that particular failure and determined that this was not a problem.</li> <li>Q. Was any engineer involved in making that determination?</li> <li>A. I cannot say. I do not know.</li> <li>Q. Was any engineer report involved in making that determination?</li> <li>A. I do not know.</li> <li>Q. Was any 6 Sigma team involved in making that determination?</li> <li>A. I understand there was a 6 Sigma team. I do</li> </ul>	10 11 12 13 14 15 16 17 18 19 20	Q. A. Q. A.	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon regarding the details of the matter. And confirmed with Louis that it was not a Caterpillar problem. Who is Louis Vachon? At that time he was the supervisor of the truck engine call center. Was Mr. Vachon an engineer?
10 11 12 13 14 15 16 17 18 19 20 21	<ul> <li>in general and that particular failure and determined that this was not a problem.</li> <li>Q. Was any engineer involved in making that determination?</li> <li>A. I cannot say. I do not know.</li> <li>Q. Was any engineer report involved in making that determination?</li> <li>A. I do not know.</li> <li>Q. Was any 6 Sigma team involved in making that determination?</li> <li>A. I understand there was a 6 Sigma team. I do not recall when it was chartered or when it was</li> </ul>	10 11 12 13 14 15 16 17 18 19 20 21	<ul><li>A.</li><li>Q.</li><li>A.</li><li>Q.</li><li>A.</li></ul>	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon regarding the details of the matter. And confirmed with Louis that it was not a Caterpillar problem. Who is Louis Vachon? At that time he was the supervisor of the truck engine call center. Was Mr. Vachon an engineer? I do not know.
10 11 12 13 14 15 16 17 18 19 20	<ul> <li>in general and that particular failure and determined that this was not a problem.</li> <li>Q. Was any engineer involved in making that determination?</li> <li>A. I cannot say. I do not know.</li> <li>Q. Was any engineer report involved in making that determination?</li> <li>A. I do not know.</li> <li>Q. Was any 6 Sigma team involved in making that determination?</li> <li>A. I understand there was a 6 Sigma team. I do</li> </ul>	10 11 12 13 14 15 16 17 18 19 20 21 22	<ul><li>A.</li><li>Q.</li><li>A.</li><li>Q.</li><li>A.</li></ul>	Was he involved in this decision as well? I understand he was involved. How was he involved? I understood he he spoke with Louis Vachon regarding the details of the matter. And confirmed with Louis that it was not a Caterpillar problem. Who is Louis Vachon? At that time he was the supervisor of the truck engine call center. Was Mr. Vachon an engineer?

Clarissa Colmer

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18

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1 A. I do not know who Louis may or may not have spoken to.

Q. Who else may have been contacted as part of the decision making process to stop reimbursing for

Trans-Spec flywheel housing failures and flywheel housing bolt failures?

7 A. I'm not sure who else was contacted.

8 Q. Were there any documents on this issue?

9 A. I am not aware of any document specific to Trans-Spec.

11 Q. Any e-mails on this issue?

12 A. I'm not aware of any e-mails specific to13 Trans-Spec.

14 Q. Who was the specific person who made the

decision to stop reimbursing Trans-Spec for flywheel housing and flywheel housing bolt failures?

MR. GRUNERT: I'll object to the form.

A. I'm not exactly sure if there was one person
 specifically involved. I know Brad Bowdoin had
 significant input into the decision.

Q. But there's not one person that you can point

23 to as having the authority to make this

That's the name I've heard has been involved

but I don't know if he was the only one who
 provided information.
 O. Did anyone ever contact you or anyone else

Q. Did anyone ever contact you or anyone else at Caterpillar to inquire about the denial of

09/22/200

Page 60

6 reimbursement?

A. I was never contacted regarding the denial of
 claims for Trans-Spec for flywheel housing --

9 Q. Was any --

10 A. -- repairs.

5

11 Q. -- one else at Caterpillar contacted?

12 A. Was anyone else at CAT contacted for --

Q. About Trans-Spec's problem either by Trans-Spec
 or someone calling on Trans-Spec's behalf or
 communicating on Trans-Spec's behalf via e-mail
 or fax or letter, phone call?

17 A. I do not know. I stated what my understanding 18 is of Rob Smith's involvement, Mike Powers and 19 to a limited degree Al Cardoza. I'm not aware 20 of any other communication.

Q. Do you know how the decision was communicated to Trans-Spec?

23 A. I am not aware of how that was done.

Page 59

1 decision?

MR. GRUNERT: Object to the form.

3 A. I cannot say that one person made this decision.

5 Q. So if I asked you who made the decision --

A. I know Brad Bowdoin was significantly involved in making the decision.

Q. Did they make any determination that it was aSterling problem.

10 A. I do not know if they determined what the root cause of the problem was.

12 Q. Why did Caterpillar decide to stop providing reimbursement?

14 A. Caterpillar determined that it was not a defect15 in material or workmanship.

16 Q. How did they determine that?

17 A. Based on the information that was provided from

the field from the dealer and looking at the

information on all C-12s in the field.

Q. Who provided the information? You referred to

21 the dealer in the field. Who --

22 A. I'm not sure who specifically provided it. I

23 don't know if it was Al Cardoza specifically.

09/22/2005

Page 68

- A. It was \$2,389.73.
- Q. And that included the cost of a new flywheel 3 house?
- A. Yes. 4
- Q. What else did it include?
- A. Pipe plug, washer, cap, bolt, dowel and the 6 7 flywheel housing.
- Q. And then you said a number of repairs were 8 reimbursed under good will. Why was this one specifically reimbursed under ESC? 10
- A. The claim was filed as a flywheel housing 11 12 failure and the analyst understood that the
- 13 flywheel was a covered component and paid for
- 14 it as such.
- Q. What about the decision in 2003 to stop 15 16
- reimbursing on Trans-Spec's flywheel housing 17 failures?
- A. I found no evidence that our group was informed 18 19 of that decision.
- Q. The warranty claim division never even knew 20
- that Caterpillar had stopped reimbursing 21
- 22 Trans-Spec for the flywheel housing failures?
- 23 A. No, we were not made aware of that decision.